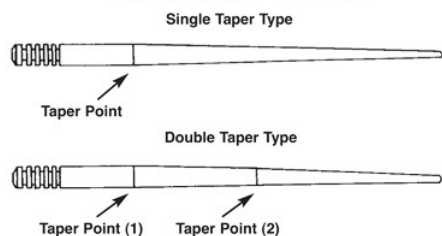


TUNING/JETTING

The Jet Needle controls the fuel mixture in the mid-range (1/4-3/4) throttle position. The taper of the needle determines the amount of fuel. For example: the thinner the diameter of the needle, the more fuel will be drawn. The thicker the diameter of the needle, the less fuel can be drawn.

TWO TYPES OF NEEDLES



NEEDLE TAPER DIAMETER DIMENSION CHART

D-1 through D-5 indicates diameter (mm) at each point.

	A	B	D-1	D-2	D-3	D-4	D-5
4E1	50.3	28.0	2.515	2.515	2.345	2.127	1.924
4J13	50.2	24.0	2.513	2.513	2.230	1.800	1.400
4L6	50.3	24.5	2.515	2.515	2.178	1.660	1.190
4J11	41.5	21.3	2.512	2.506	2.188	1.776	

D-1 through D-6 indicates diameter (mm) at each point.

	A	B	D-1	D-2	D-3	D-4	D-5	D-6
5F3	58.0	27.4	2.519	2.519	2.419	2.135	1.863	
5EJ11	60.3	28.5	2.515	2.515	2.515	2.241	1.839	1.420
5FL11	60.3	28.2	2.518	2.518	2.438	2.175	1.740	1.256
5FL14	58.0	28.0	2.520	1.520	2.440	2.170	1.735	
5FL7	58.0	28.0	2.518	2.518	2.440	2.170	1.710	1.735
5DP7	57.6	26.4	2.512	2.512	2.440	2.259	1.580	
5J6	58.0	27.5	2.518	2.518	2.340	1.890	1.450	
5L1	58.0	27.0	2.518	2.518	2.330	1.811	1.297	
5J9	58.0	27.0	2.522	2.520	1.432	1.996	1.505	

D-1 through D-6 indicates diameter (mm) at each point.

	A	B	C	D-1	D-2	D-3	D-4	D-5	D-6
6F5	62.3	38.1	19.0	2.515	2.456	2.454	2.364	2.098	1.840
6F4	62.3	32.0	19.4	2.515	2.442	2.436	2.206	1.939	1.678
6F8	62.3	34.0	21.5	2.512	2.512	2.386	2.214	1.945	1.688
6F16	64.6	31.2	18.4	2.520	2.404	2.400	2.201	1.941	1.679

SERIES TYPE

APPLICATION

SERIES TYPE	APPLICATION
#4	All 18mm Carburetors 22mm and 24mm Flange
#5	26mm-32mm Spigot 28mm-34mm Flange
#6	30mm-38mm Spigot
#7	40mm and 44mm Spigot
#8	HSR 42/45 Carbs
#9	RS and HS Carbs

D-1 through D-6 indicates diameter (mm) at each point.

	A	B	D-1	D-2	D-3	D-4	D-5	D-6
6DH2	62.3	28.0	2.511	2.511	2.466	2.295	2.000	1.660
6F9	62.3	28.9	2.516	2.516	2.475	2.210	1.949	1.678
6CF1	61.5	29.5	2.512	2.512	2.429	2.240	1.974	1.710
6FJ6	62.3	35.2	2.505	2.505	2.505	2.376	2.040	1.606
6DH3	62.3	22.0	2.512	2.512	2.458	2.286	1.948	1.607
6L1	62.3	37.0	2.512	2.512	2.512	2.335	1.826	1.313
6DP17	62.3	32.1	2.518	2.518	2.518	2.372	1.834	1.141
6N1	62.3	37.0	2.514	2.514	2.514	2.278	1.672	1.058
6DP1	62.3	28.9	2.511	2.511	2.476	2.312	1.748	1.075
6DH4	62.3	25.5	2.520	2.520	2.440	2.258	1.915	1.575
6DH7	62.2	28.5	2.516	2.516	2.505	2.316	2.009	1.688
6DH8	62.2	20.3	2.538	2.538	2.436	2.208	1.827	1.497
6FL14	62.1	26.7	2.538	2.538	2.538	2.233	1.649	1.218
6F15	62.2	19.8	2.535	2.538	2.461	2.208	1.979	1.649
6DP10	62.4	26.5	2.51	2.51	2.44	2.26	1.56	.89
6F13	64.2	32.8	2.50	2.46	2.46	2.24	1.97	1.70
6DJ30	64.7	26.3	2.51	2.51	2.45	2.09	1.66	1.24

D-1 through D-7 indicates diameter (mm) at each point.

	A	B	D-1	D-2	D-3	D-4	D-5	D-6	D-7
7DH5	72.2	27.4	2.98	2.98	2.94	2.78	2.44	2.08	1.72
7F7	72.3	33.1	2.99	2.99	2.99	2.80	2.54	2.28	2.02
7F6	72.3	29.0	3.00	3.00	2.95	2.68	2.41	2.14	1.87
7DH3	72.5	28.1	2.98	2.98	2.96	2.80	2.47	2.11	1.76
7DH2	75.3	31.6	2.99	2.99	2.99	2.84	2.66	2.27	1.92

